

11 / BRAKE DISC ASSEMBLY

DAF VEHICLES

PROCESS

STEP 0. Tighten bolts of the rim without damaging it.

STEP 1. Manually put the disc in place and centre it. This step may be complicated in certain circumstances.

STEP 2. Insert the adjustment plates in the position indicated in the instructions.

STEP 3. Place the leaf springs and bolts in the position indicated in the instructions. Closely follow the instructions to make sure you do not damage the thread.

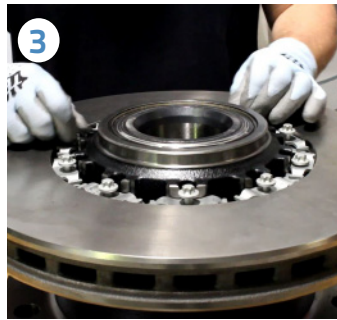
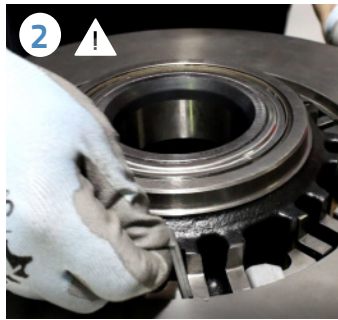
STEP 4. Screw in the bolts and then tighten them with a 30 NM torque wrench. Check the bolts following a circular pattern to ensure that they are correctly installed.

Assembly components:

- Brake disc for DAF
- Adjustment plates
- Bolts and leaf springs

Assembly tools:

- Ratchet
- Specific socket wrench
- Torque wrench



Making sure the adjustment plates are the right thickness guarantees the optimal fit of the components, avoiding unnecessary clearance.